

General Maintenance

INSTANT ADHESIVES



407™

General Purpose



Viscosity: 40 mPa.s



Fixture Speed: 10-30 seconds
Full Cure: 24 hours



Strength: 21 N/mm²

Colour: Transparent, colourless to straw
Temperature Resistance: 100°C



416™

High Viscosity



Viscosity: 1325 mPa.s



Fixture Speed: 20-50 seconds
Full Cure: 24 hours



Strength: 22 N/mm²

Colour: Clear
Temperature Resistance: 80°C



424™

Rubber Bonding



Viscosity: 110 mPa.s



Fixture Speed: 15-30 seconds
Full Cure: 24 hours



Strength: 22 N/mm²

Colour: Transparent, colourless to straw
Temperature Resistance: 80°C



Toughened

INSTANT ADHESIVES



410™

Black, Gap Filling



Viscosity: 3350 mPa.s



Fixture Speed: 60-120 seconds
Full Cure: 24 hours



Strength: 22 N/mm²

Colour: Black
Temperature Resistance: 80°C



435™

Clear, Surface Insensitive



Viscosity: 175 mPa.s



Fixture Speed: 30-45 seconds
Full Cure: 24 hours



Strength: 19 N/mm²

Colour: Clear
Temperature Resistance: 100°C



438™

Black version of 435



Viscosity: 175 mPa.s



Fixture Speed: 30-45 seconds
Full Cure: 24 hours



Strength: 19 N/mm²

Colour: Black
Temperature Resistance: 100°C



480™

Black, High Strength



Viscosity: 150 mPa.s



Fixture Speed: 60-120 seconds
Full Cure: 24 hours



Strength: 26 N/mm²

Colour: Black
Temperature Resistance: 82°C

Low Odour / Low Bloom

INSTANT ADHESIVES



403™

Gap Filling



Viscosity: 1325 mPa.s



Fixture Speed: 20-45 seconds
Full Cure: 24 hours



Strength: 20.3 N/mm²

Colour: Transparent, Colourless to Pale Yellow
Temperature Resistance: 100°C



408™

Wicking Grade



Viscosity: 7 mPa.s



Fixture Speed: 20-30 seconds
Full Cure: 24 hours



Strength: 20.8 N/mm²

Colour: Transparent, Colourless to Straw
Temperature Resistance: 100°C



460™

Low Viscosity



Viscosity: 40 mPa.s



Fixture Speed: 10-30 seconds
Full Cure: 24 hours



Strength: 21 N/mm²

Colour: Transparent, Colourless to straw
Temperature Resistance: 100°C

