The most versatile adhesive.

In your toolbox.



Universal Bonder Ultra Fast Structural Adhesive

LOCTITE® HY 4070™ is a 2-part, transparent, colourless to pale yellow cyanoacrylate/acrylic hybrid gel adhesive that provides a fast fixture at room temperature in bond gaps up to 5 mm. It suits various substrates including most plastics, rubbers and metals. It is used where complete cure of excess adhesive as well as temperature and moisture resistance is required.

Fixture Time: <60 seconds

Strength: 25 N/mm²



Substrate: Plastic, Rubber, Metal, Wood

Nozzles

UNIVERSAL BONDERS



Item number: 1453183



Fast curing adhesives. For industrial design

solutions.



Universal Bonder Fast & Versatile Structural Adhesive

LOCTITE® HY 4090™ is an off-white to light yellow gel with high viscosity. It opens up new application areas in structural bonding by combining instant adhesive properties with those of epoxies to give more striking benefits:

- Fixture time of 90-180 seconds and suitable for gaps up to 5 mm
- · Resistant to vibration, shock loads and impacts



Fixture Time: <180 seconds



Strength: 17 N/mm²



Substrate: Plastic, Rubber, Metal, Wood

Dispensers

UNIVERSAL BONDERS



Dual Cartridge Applicator

Manual: 720228

UNIVERSAL BONDERS



Item number: 1826921

Product	Item Number	Pack Size	Features	Colour	Gap Fill	Viscosity	Mix Ratio	Temperature Range	Fixture Time	Lap Shear Strength, GBMS
HY 4070™	2264448	11 g	Ultra-fast, multi- substrate bonder	Transparent to Pale Yellow	5 mm	Gel	10:1	-40°C to 120°C	<60 sec (aluminium, 0.05mm gap)	25 N/mm²
HY 4090™	2113520	50 g	High strength multi- material bonder; fast strength build; good environmental resistance	Off-White to yellow	5 mm	Gel	1:1	-40°C to 150°C	< 180 sec	17 N/mm²
HY 4090™ GY	2151898	50 g	High strength multi- material bonder; fast strength build; good environmental resistance	Grey	5 mm	Gel	1:1	-40°C to 150°C	< 180 sec	17 N/mm²