## The most versatile adhesive.

### In your toolbox.



**Universal Bonder Ultra Fast Structural Adhesive** 

LOCTITE® HY 4070™ is a 2-part, transparent, colourless to pale yellow cyanoacrylate/acrylic hybrid gel adhesive that provides a fast fixture at room temperature in bond gaps up to 5 mm. It suits various substrates including most plastics, rubbers and metals. It is used where complete cure of excess adhesive as well as temperature and moisture resistance is required.

Fixture Time: <60 seconds

Strength: 25 N/mm<sup>2</sup>



Substrate: Plastic, Rubber, Metal, Wood

#### Nozzles

UNIVERSAL BONDERS



**Item number:** 1453183



# Fast curing adhesives. For industrial design

# solutions.



Universal Bonder Fast & Versatile Structural Adhesive

LOCTITE® HY 4090™ is an off-white to light yellow gel with high viscosity. It opens up new application areas in structural bonding by combining instant adhesive properties with those of epoxies to give more striking benefits:

- Fixture time of 90-180 seconds and suitable for gaps up to 5 mm
- · Resistant to vibration, shock loads and impacts



Fixture Time: <180 seconds



Strength: 17 N/mm<sup>2</sup>



Substrate: Plastic, Rubber, Metal, Wood

### Dispensers

UNIVERSAL BONDERS



**Dual Cartridge Applicator** 

Manual: 720228

UNIVERSAL BONDERS



Item number: 1826921

| Product        | Item<br>Number | Pack<br>Size | Features   | Colour                           | Gap Fill | Viscosity | Mix Ratio | Temperature<br>Range | Fixture Time                          | Lap Shear<br>Strength,<br>GBMS |
|----------------|----------------|--------------|--|----------------------------------|----------|-----------|-----------|----------------------|---------------------------------------|--------------------------------|
| HY 4070™       | 2264448        | 11 g         | Ultra-fast, multi-<br>substrate bonder   | Transparent<br>to Pale<br>Yellow | 5 mm     | Gel       | 10:1      | -40°C to<br>120°C    | <60 sec<br>(aluminium,<br>0.05mm gap) | 25 N/mm²                       |
| HY 4090™       | 2113520        | 50 g         | High strength multi-<br>material bonder;<br>fast strength build;<br>good environmental<br>resistance | Off-White to yellow              | 5 mm     | Gel       | 1:1       | -40°C to<br>150°C    | < 180 sec                             | 17 N/mm²                       |
| HY 4090™<br>GY | 2151898        | 50 g         | High strength multi-<br>material bonder;<br>fast strength build;<br>good environmental<br>resistance | Grey                             | 5 mm     | Gel       | 1:1       | -40°C to<br>150°C    | < 180 sec                             | 17 N/mm²                       |